Truck mixer spare parts

Parts manufactured at our facility in Türkiye.



Truck Mixer Spare Parts

From gearboxes to water pumps and from chutes to drum blades, we manufacture spare parts for truck mixer bodies at our facility in Türkiye. In this catalogue you will find the parts by group.

01

Send the part number

Simply add the ULM number shown in the corner of each part image to your request for quotation.

02

Or send a photo

If you do not know the number, share a photo of the part and the machine model; our technical team will match it.

03

Quotation and lead time

Price and lead time come directly from the manufacturer; we prepare the export shipment.

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Images are for illustration; specifications may change without notice. Latest technical information: ulmet.com.tr

01

Bespoke manufacturing

Our bespoke drum and mixing blade designs ensure a homogeneous mix across all surfaces. Engineered to ISO and DIN standards for high efficiency, long service life and low maintenance cost.

ULM 10001



Bespoke truck mixer body (mixer without truck)

Capacity	3 · 4 · 5 · 6 · 7 · 8 · 9 · 10 · 12 · 14 m³
Brand compatibility	Liebherr · Stetter · Cifa · Imer L&T · Putzmeister · McPhee · McNeilus · Brayval · Other
Dome sheet thickness	6 mm
Drum sheet thickness	3 · 4 · 5 mm
Blade sheet thickness	3 · 4 · 5 mm
Blade flat bar	30 × 5 mm
Drum diameter	Ø 2300 mm
Steel grade	S355J2 · 30MnB5 · S500 · S700 · Hardox

02

Mixer drum

High-performance drum and blade design for homogeneous mixing across all surfaces.
Built to ISO and DIN standards for efficiency, durability and low maintenance.

ULM 10002



Mixer drum

Capacity	3 · 4 · 5 · 6 · 7 · 8 · 9 · 10 · 12 · 14 m³
Brand compatibility	Liebherr · Stetter · Cifa · Imer L&T · Putzmeister · McPhee · McNeilus · Brayval · Other
Dome sheet thickness	6 mm
Drum sheet thickness	3 · 4 · 5 mm
Blade sheet thickness	3 · 4 · 5 mm
Blade flat bar	30 × 5 mm
Drum diameter	Ø 2300 mm
Steel grade	S355J2 · 30MnB5 · S500 · S700 · Hardox

03

Water tank

Steel and aluminium water tanks in pressurised and standard types offer flexible solutions for different capacities. Durable construction ensures long life and reliability on site.

ULM 10003



Water tank (steel / aluminium)

Types	Pressurised steel · standard steel · aluminium
Volume options	350 · 400 · 500 · 600 · 800 · 1000 L

04

Ladders

Sliding and folding ladder systems designed for safe access and practical use. Robust construction and wide brand compatibility for safety and efficiency on site.

ULM 10004



Sliding ladder

Capacity	3 · 4 · 5 · 6 · 7 · 8 · 9 · 10 · 12 · 14 m³
Brand compatibility	Liebherr · Stetter · Cifa · Imer L&T · Other

ULM 10005



Folding ladder

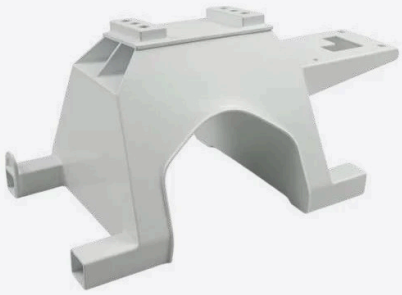
Capacity	3 · 4 · 5 · 6 · 7 · 8 · 9 · 10 · 12 · 14 m³
Brand compatibility	Liebherr · Stetter · Cifa · Imer L&T · Other

05

Support components

Front and rear supports designed for stability and durability in truck mixer systems. High-quality steel and wide brand compatibility for long, safe use.

ULM 10006



Front support

Capacity	3 · 4 · 5 · 6 · 7 · 8 · 9 · 10 · 12 · 14 m³
Brand compatibility	Liebherr · Stetter · Cifa · Imer L&T · Other
Steel grade	S355J0
Profile size	100 × 200 × 8 mm

ULM 10007



Rear support

Capacity	3 · 4 · 5 · 6 · 7 · 8 · 9 · 10 · 12 · 14 m³
Brand compatibility	Liebherr · Stetter · Cifa · Imer L&T · Other
Steel grade	S355J0
Profile size	100 × 200 × 8 mm

06

Chutes

V chute, discharge chute and feeding hopper components that guide material flow safely and in a controlled way. Durable steel and wear-resistant surfaces for long life.



ULM 10008



Feeding hopper

Brand compatibility	Liebherr · Stetter · Cifa · Imer L&T · Other
Steel grade	S355J0
Body sheet thickness	4 mm
Wear plate thickness	3 mm

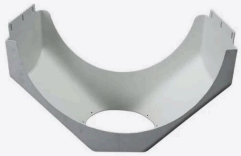
ULM 10009



Discharge chute

Brand compatibility	Liebherr · Stetter · Cifa · Imer L&T · Other
Steel grade	S355J0
Body sheet thickness	4 mm
Wear plate thickness	3 mm

ULM 10010



V chute

Brand compatibility	Liebherr · Stetter · Cifa · Imer L&T · Other
Steel grade	S355J0
Body sheet thickness	4 mm
Wear plate thickness	3 mm

07

Hydraulic hose sets

High-pressure hydraulic hose sets with various connection types and angles for wide compatibility. Leak-free and long-lasting under demanding conditions.



ULM 10011



3/4" R1 double 90° elbow hose

Size	3/4" R1
Connection	Double 90°
Length	120 cm

ULM 10012



3/4" R1 90° elbow & straight hose

Size	3/4" R1
Connection	1 × 90° + 1 × straight
Length	165 cm

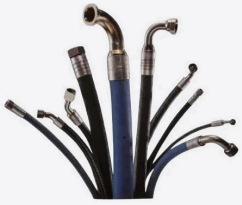
ULM 10013



1" R1 90°–45° elbow hose

Size	1" R1
Connection	90° + 45°
Length	185 cm

ULM 10014



1" 380 bar flanged hose set

Size	1"
Pressure	380 bar
Flange diameter	Ø 47 mm
Length	135 cm

08

Rollers

Heavy-duty support rollers in various diameters and pin sizes. They minimise vibration for long life and stable operation.



ULM 10015



Roller Ø280x110x90 (pin Ø35)

Size	Ø 280 × 110 × 90 mm
Pin diameter	Ø 35 mm

ULM 10016



Roller Ø280x160x90 (pin Ø50)

Size	Ø 280 × 160 × 90 mm
Pin diameter	Ø 50 mm

ULM 10017



Roller Ø245x130x120 (pin Ø40)

Size	Ø 245 × 130 × 120 mm
Pin diameter	Ø 40 mm

ULM 10018



Roller Ø280x160x110 (pin Ø50)

Size	Ø 280 × 160 × 110 mm
Pin diameter	Ø 50 mm

ULM 10019



Roller Ø220x110x90 (pin Ø35)

Size	Ø 220 × 110 × 90 mm
Pin diameter	Ø 35 mm

ULM 10020



Roller Ø260x110x100 (pin Ø35)

Size	Ø 260 × 110 × 100 mm
Pin diameter	Ø 35 mm

ULM 10021



Roller Ø200x110x105 (pin Ø25)

Size	Ø 200 × 110 × 105 mm
Pin diameter	Ø 25 mm

ULM 10022



Roller Ø250x160x110 (pin Ø50)

Size	Ø 250 × 160 × 110 mm
Pin diameter	Ø 50 mm

ULM 10023



Roller Ø180x130x100 (pin Ø45)

Size	Ø 180 × 130 × 100 mm
Pin diameter	Ø 45 mm

ULM 10024



Roller Ø250x130x120 (pin Ø38)

Size	Ø 250 × 130 × 120 mm
Pin diameter	Ø 38 mm

ULM 10025



Roller Ø250x110x90 (pin Ø35)

Size	Ø 250 × 110 × 90 mm
Pin diameter	Ø 35 mm

09

Gearbox seals

High-performance gearbox seals in various sizes. They prevent oil leaks, improving system efficiency and equipment life.



ULM 10026



Gearbox seal 110x150x12/13.5

Size	110 × 150 × 12/13,5 mm

ULM 10027



Gearbox seal 110x160x13/49

Size	110 × 160 × 13/49 mm

ULM 10028



Gearbox seal 113x150x12/13.5

Size	113 × 150 × 12/13,5 mm

ULM 10029



Gearbox seal 120x165x10/14.8

Size	120 × 165 × 10/14,8 mm

ULM 10030



Gearbox seal 125x180x13/49

Size	125 × 180 × 13/49 mm

ULM 10031



Gearbox seal 145x215x14/65

Size	145 × 215 × 14/65 mm

10

Other spare parts

Gearboxes, hydraulic pumps, water pumps, oil coolers, chute accessories, control and electrical parts and other truck mixer spare parts.



ULM 10032



Additional chute plastic (63×65×100 cm)

Size	63 × 65 × 100 cm

ULM 10033



Plastic extension chute (100 cm, long model)

Length	100 cm

ULM 10034



Foldable chute (75 cm)

Length	75 cm

ULM 10035



Feeding hopper wear plate

ULM 10036



Discharge hopper wear plate

ULM 10037



Plastic roller cover

ULM 10038



Plastic fender (single wheel)

ULM 10039



Plastic fender (twin wheel)

ULM 10040



Double-acting hydraulic pump (25 cc)

Displacement	25 cc

ULM 10041



Single-acting hydraulic pump and handle

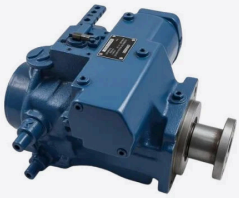
ULM 10042



Hydraulic pump SMF23

Model	SMF23

ULM 10043



Hydraulic pump A4VGT90

Model	A4VGT90

ULM 10044



Hydraulic pump A2FM90

Model	A2FM90

ULM 10045



Hydraulic pump SPV23

Model	SPV23

ULM 10046



Hydraulic oil tank (1 L)

Capacity	1 L

ULM 10047



Single-acting hydraulic jack set

ULM 10048



Water pump

ULM 10049



Water pump repair kit

ULM 10050



Water pump

ULM 10051



Water pump repair kit

ULM 10052



Mixer gearbox PM70

Model	PM70

ULM 10053



Mixer gearbox PM80

Model	PM80

ULM 10054



Cardan shaft

ULM 10055



Additive tank (40 L)

Capacity	40 L

ULM 10056



Ecological cover hydraulic cylinder

ULM 10057



Ecological cover pneumatic cylinder

ULM 10058



Hydraulic cylinder (rotating chute)

ULM 10059



Mechanical discharge chute lifter (hand jack)

ULM 10060



Oil cooler (24 V)

Voltage	24 V

ULM 10061



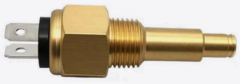
Oil cooler filter housing

ULM 10062



Plastic cover for oil cooler filter

ULM 10063



Temperature switch

ULM 10064



Temperature switch

ULM 10065



Temperature switch

ULM 10066



Temperature switch (with cable)

ULM 10067



Oil cooler electrical box (4 buttons)

Buttons	4

ULM 10068



Oil cooler electrical box (6 buttons)

Buttons	6

ULM 10069



Pneumatic system control panel

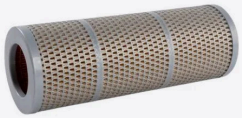
ULM 10070



Axial fan for oil cooler (100)

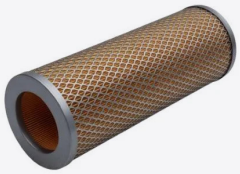
Model	100

ULM 10071



Oil filter

ULM 10072



Oil filter

ULM 10073



Balance drum

ULM 10074



Water meter (500 L)

Capacity	500 L

ULM 10075



Water meter (1000 L)

Capacity	1000 L

ULM 10076



Metal shaft coupling (23 teeth)

Number of teeth	23

ULM 10077



Water hose nozzle

ULM 10078



Brass elbow for pressure water tank

ULM 10079



Water tank level tube (acrylic 12×8)

Size	12 × 8 mm
Material	Acrylic

ULM 10080



Water pump milling gear

ULM 10081



Water pump coupling

ULM 10082



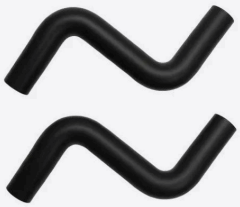
P seal for ecological cover

ULM 10083



Mini valve

ULM 10084



Z hose for water pump

ULM 10085



S hose for water water pump (60 mm)

Diameter	60 mm

ULM 10086



In-cabin control set

ULM 10087



In-cabin cylinder

ULM 10088



MFLEX cable (650 mm)

Length	650 mm

ULM 10089



Mixer rotation single control mechanism

ULM 10090



Mixer rotation double control mechanism

ULM 10091



Metal chute step

ULM 10092



Plastic chute bracket

ULM 10093



Extension chute holder (stainless, spring system)

ULM 10094



Rotating chute support group

ULM 10095



V chute rubber cover

ULM 10096



Feeding hopper rubber cover

ULM 10097



Fibre liner for short chute

ULM 10098



Fibre liner for extension chute

ULM 10099



U bolt M12 (Geomet coated)

Thread	M12
Coating	Geomet

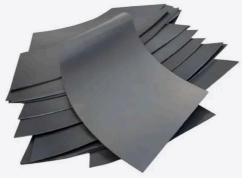
ULM 10100



U bolt M20 (phosphate coated)

Thread	M20
Size	M20 × 22 cm × 65 cm
Coating	Phosphate

ULM 10101



Spiral blade set for mixer drum

ULM 10102



Front–rear support casting cap and bracket

ULM 10103



Chute lock set

ULM 10104



Rotating chute support connector

ULM 10105



Rotating chute lock mechanism

ULM 10106



Rubber lock for folding chute

ULM 10107



Rear work lamp (waterproof)

ULM 10108



Bumper horn lamps (pair)

ULM 10109



Remote control station

ULM 10110



TME remote station

ULM 10111



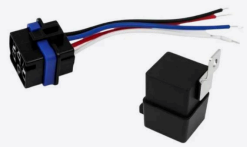
3-position control switch

ULM 10112



4-position control switch

ULM 10113



Relay (20 A, 24 V)

Current	20 A
Voltage	24 V

ULM 10114



Speed sensor with cable

ULM 10115



Pressure reducing valve

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